<table>
<thead>
<tr>
<th>DATE</th>
<th>NO.</th>
<th>SECTION/PAGES AFFECTED</th>
</tr>
</thead>
<tbody>
<tr>
<td>5/12/16</td>
<td>1</td>
<td>Pages 37, 38 Revised Figures 11 and 12 (Date format)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Appendix A Revised Figures 13, 14, 15 and 16 (Date format)</td>
</tr>
</tbody>
</table>

The designations employed and the presentation of the material in this publication do not imply the expression of any opinion whatsoever on the part of ICAO concerning the legal status of any country, territory, city or area or of its authorities, or concerning the delimitation of its frontiers or boundaries.
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1. SCOPE

The Seventh Edition of Doc 9303 represents a restructuring of the ICAO specifications for Machine Readable Travel Documents. Without incorporating substantial modifications to the specifications, in this new edition Doc 9303 has been reformatted into a set of specifications for Size 1 Machine Readable Official Travel Documents (TD1), Size 2 Machine Readable Official Travel Documents (TD2), and Size 3 Machine Readable Travel Documents (TD3), as well as visas. This set of specifications consists of various separate documents in which general (applicable to all MRTDs) as well as MRTD form factor specific specifications are grouped.


Part 7 defines the specifications for machine readable visas (MRV) which allow compatibility and global interchange using both visual (eye readable) and machine readable means. The specifications lay down standards for visas which can, where issued by a State and accepted by a receiving State, be used for travel purposes. The MRV shall, as a minimum, contain the data specified herein in a form that is legible both visually and by optical character recognition methods, as presented herein. Part 7 contains specifications for both Format-A and Format-B types of visas.

Part 7 should be read in conjunction with:

- Part 1 — Introduction;
- Part 2 — Specifications for the Security of the Design, Manufacture and Issuance of MRTDs;
- Part 3 — Specifications common to all MRTDs.

2. TECHNICAL SPECIFICATIONS FOR FORMAT-A MACHINE READABLE VISAS (MRV-A)

This section defines those specifications which are unique to Format-A machine readable visas (MRV-A) and are necessary for global interoperability. Specifications are included for the discretionary expansion of the machine readable data capacity of the MRV beyond that defined for global interoperability. The Format-A visa (MRV-A) is suitable for use by States that wish to have maximum space available to accommodate their data requirements and that do not need to maintain a clear area on the passport visa page adjacent to the visa.

2.1 Dimensions and Placement of the MRV-A

The dimensions and placement of the MRV-A shall be as follows:

*MRV-A nominal dimensions.* The nominal dimensions of the MRV-A shall be as follows:

$80.0 \text{ mm } \times 120.0 \text{ mm } (3.15 \text{ in } \times 4.72 \text{ in})$

*MRV-A margins.* The dimensional specifications refer to the outer limits of the MRV-A. A margin of 2.0 mm (0.08 in) along each outer edge, with the exception of the header zone, must be left clear of data.
**MRV-A edge tolerances.** The edges of the MRV-A shall be within the area circumscribed by the concentric rectangles as illustrated in Figure 1.

*Inner rectangle:* 79.0 mm × 119.0 mm (3.11 in × 4.69 in)
*Outer rectangle:* 81.0 mm × 121.0 mm (3.19 in × 4.76 in)

**MRV-A thickness.** If the visa is issued as a label, the increase in thickness once the label is attached to the passport visa page shall not exceed 0.19 mm (0.0075 in). The thickness of the area within the machine readable zone (MRZ) shall not vary by more than 0.05 mm (0.002 in). If a protective laminate is used, it is recommended that its thickness not exceed 0.15 mm (0.006 in).

*General note.—* The decimal notation used in these specifications conforms to ICAO practice. This differs from ISO practice where a decimal point (.) in imperial measurements and a comma (,) in metric measurements are used.

**Placement of the MRV-A.** The MRV-A shall be positioned as follows:

The MRV-A shall be located on the passport visa page such that the MRZ is coincident with and parallel to the outside edge (reference edge) of the passport visa page, and the left edge of the MRV-A is coincident with and parallel to the left edge of the passport visa page as defined in Appendix C, Section C.1.

The MRZ shall be located such that the two OCR lines contained therein are within the Effective Reading Zone (ERZ) as defined in Doc 9303-3.

Only one MRV-A shall be located on a passport visa page (see Appendix C, Section C.1).

---

![Figure 1. MRV-A dimensional illustration](image-url)
3. GENERAL LAYOUT OF THE MRV-A

The MRV-A follows a standardized layout to facilitate reading of data globally, by visual and machine readable means, to accommodate the various requirements of States’ laws and practices and to achieve the maximum standardization within those divergent requirements.

The standard layout incorporates space for a portrait of the holder and other identification feature(s). The inclusion of a portrait on a visa is strongly recommended in the interests of security, but States who are not yet able to apply portraits may fill this space with, for example, a national crest.

3.1 MRV-A Zones

An MRV-A is divided into six zones as follows:

- Zone I: Mandatory header
- Zone II: Mandatory and optional personal data elements
- Zone III: Mandatory and optional document data elements
- Zone IV: Signature (original or reproduction) or authentication
- Zone V: Mandatory zone for identification feature (feature optional)
- Zone VII: Mandatory machine readable zone (MRZ)

Note 1.— The signature in Zone IV of a visa is that of an issuing officer, not of the document holder. The signature may be replaced or accompanied by an official stamp.

Note 2.— To facilitate inspection of visas at border control, the layout of the visa presents Zone III above Zone II.

Note 3.— Zone VI is not available on an MRV issued in the form of a label.

Note 4.— Zones I to V constitute the Visual Inspection Zone (VIZ).

Zones I and VII are mandatory. Certain data in Zones II and III are also mandatory. The mandatory components of these four Zones represent the minimum data requirements for an MRV-A. The optional data elements in Zones II, III and V and in optional Zone IV may be utilized to accommodate the diverse requirements of States, while achieving the desired level of standardization. The data elements which may be included in the various zones and their order are set out in Section 4.4. Section 4.4 also illustrates the dimensional specifications and tolerances for the layout of the MRV-A and the technical specifications for the printing of data elements within the zones, as well as the guidelines for positioning and adjusting the dimensional specifications of Zones I to V to accommodate the flexibility desired by issuing States. Examples of personalized MRV-As are shown in Appendix A, Section A.1. Appendix B, Section B.1 illustrates the format for the presentation of the machine readable data in Zone VII.

3.2 Content, Use and Dimensional Flexibility of Zones

The data elements to be included in the zones, the treatment of the zones and guidelines for the dimensional layout of zones shall be as described hereunder.

Zone I identifies the issuing State and the type of document. These elements are mandatory. The order of the data elements in this zone is left to the discretion of the issuing State.
To facilitate the checking of visas by airline personnel and control authorities, the essential details of the visa document shall be entered in a standard sequence in Zone III while essential personal details of the holder shall be entered in a standard sequence in Zone II. On a visa, Zone III appears above Zone II.

Zone IV provides space for an optional signature or authentication. This is normally the signature of the issuing officer or an official stamp. The application of an official stamp elsewhere on the document is not precluded except that it must not intrude into the MRZ or affect the legibility of entered data.

Zone VII conforms in height to the MRZ defined for all MRTDs so that the machine readable data lines fall within the ERZ specified in Doc 9303-3, thus allowing a single reader to be used for all types and sizes of MRTDs.

All MRZ data elements are mandatory and shall be shown as defined in Section 4.2 even though an issuing State may choose not to include a specific MRZ data element in the VIZ.

### 3.3 Dimensional Flexibility of Zones I to V

Zones I to V may be adjusted in size and shape within the overall dimensional specifications of the MRV-A to accommodate the diverse requirements of issuing States. All zones, however, shall be bounded by straight lines, and all angles where straight lines join shall be right angles (i.e. 90 degrees). It is recommended that the zone boundaries not be printed on the MRV-A. The nominal position of the zones is shown in Section 4.4, Figure 4.

When an issuing State chooses to produce an MRV-A as a securely attached card containing a transparent or otherwise unprintable border around the card, the available area within the zones will be reduced. The full MRV-A dimensions and zone boundaries shall be measured from the outside edge of this border, which is the external edge of the MRV-A.

Zone I shall be adjacent and parallel to the top edge of the MRV-A and extend across the full 120.0 mm ± 1.0 mm (4.72 in ± 0.04 in) dimension. The issuing State may vary the vertical dimension of Zone I, as required, but this dimension shall be sufficient to allow legibility of the data elements in the zone, and the height shall not be greater than 12.0 mm (0.47 in) as defined in Section 4.4, Figure 4.

Zone V shall be located such that its left edge is coincident with the left edge of the MRV-A, as defined in Section 4.4, Figure 4. Zone V may vary in size but any variation from the nominal dimensions shall not exceed the tolerances specified in Section 4.4, Figure 4.

Zone V may move vertically along the left edge of the MRV-A and overlay a portion of Zone I as long as individual details contained in either zone are not obscured. Zone V may, as a result, have its lower external boundary coincident with the top edge of the MRZ of the MRV-A and its upper external boundary coincident with the top edge of the MRV-A.

The upper boundary of Zone III shall be coincident with the lower boundary of Zone I.

Zone III may extend to the full width of that portion of the MRV-A to the right of Zone V.

The lower boundary of Zone III (see Section 4.4, Figure 4) may be positioned at the discretion of the issuing State. Enough space shall be left for Zone II and Zone IV (when used) below the boundary.

Normally, the upper boundary of Zone II should be coincident with the lower boundary of Zone III. The boundary does not have to be straight across the 120.0 mm ± 1.0 mm (4.72 in ± 0.04 in) dimension of the visa. Zone II may also overlay a portion of Zone V for the MRV-A, if required. When this occurs, issuing States shall ensure that data contained in either zone are not obscured. See Appendix A – Figure 14.

Zone IV, when included on the MRV-A, shall be entered on the right hand side of the visa immediately above but not intruding into the MRZ. See Section 4.4, Figure 5.
4. DETAILED LAYOUT OF MRV-A

4.1 Visual Inspection Zone (VIZ) (Zones I-V)

All data in the VIZ shall be clearly legible.

*Print spacing.* The design of the MRV-A in Zones II and III is based on a vertical line spacing of a maximum of 8 lines per 25.4 mm (1.0 in) and a horizontal printing density of a maximum of 15 characters per 25.4 mm (1.0 in). This spacing has been chosen as the smallest in which information is clear and legible. If any optional field or data element is not used, the entered data may be spread out in the VIZ of the MRV-A consistent with the requirement for sequencing zones and data elements. This horizontal printing density and the font and the vertical line spacing may be adjusted at the discretion of each State, provided that in the VIZ all data shall be printed in a size such that they can be easily read and assimilated by a person with normal eyesight. Typical configurations are shown in Appendix A. Zone VII, the mandatory MRZ, shall be printed with a line spacing as defined in Section 4.4, Figure 3, and a horizontal printing density of 10 characters per 25.4 mm (1.0 in).

4.1.1 Data element directory

4.1.1.1 Visual inspection zone — Data element directory

<table>
<thead>
<tr>
<th>Field/zone no.</th>
<th>Data element</th>
<th>Specifications</th>
<th>Maximum no. of character positions</th>
<th>References and notes*</th>
</tr>
</thead>
<tbody>
<tr>
<td>01/I Mandatory</td>
<td>Issuing State</td>
<td>The State responsible for issuing the MRV-A. This shall be personalized, the type font being selected at the discretion of the issuing State. For transliteration rules, refer to Doc 9303-3.</td>
<td>Variable</td>
<td>Notes a, c, d, e, i.</td>
</tr>
<tr>
<td>02/I Mandatory</td>
<td>Document</td>
<td>The word or words in the language of the issuing State for the document (visa or other appropriate document) which confers on the holder that State’s authority to travel to a port of entry in its territory.</td>
<td>Variable</td>
<td>Notes a, c, d, e, i.</td>
</tr>
<tr>
<td>03/III Mandatory</td>
<td>Place of issue</td>
<td>Post/location (usually a city) where the MRV-A is issued. A translation of the name into one or more languages, one of which should be English, French or Spanish, shall be given when the translated name is more familiar to the international community.</td>
<td>15</td>
<td>Notes a, b, c, i, k.</td>
</tr>
<tr>
<td>04/III Mandatory</td>
<td>Valid from (date)</td>
<td>In most cases this will be the date of issue of the MRV-A and indicates the first date from which the MRV-A can be used to seek entry. For some States the date of issue and the date the visa becomes valid may differ. In such cases the latter shall</td>
<td>8</td>
<td>Notes a, b, c, i, k.</td>
</tr>
<tr>
<td>Field/ zone no.</td>
<td>Data element</td>
<td>Specifications</td>
<td>Maximum no. of character positions</td>
<td>References and notes*</td>
</tr>
<tr>
<td>----------------</td>
<td>----------------------</td>
<td>-------------------------------------------------------------------------------</td>
<td>------------------------------------</td>
<td>-----------------------</td>
</tr>
<tr>
<td>05/III</td>
<td>Valid until (date)</td>
<td>In most cases this will be the date of expiry of the MRV-A and indicates the last day on which the MRV-A can be used to seek entry. For some States this will be the date by or on which the holder should have left the country concerned. For date format, refer to Doc 9303-3.</td>
<td>8</td>
<td>Notes a, b, c, i, k.</td>
</tr>
<tr>
<td>06/III</td>
<td>Number of entries</td>
<td>The number of entries for which the visa is valid.</td>
<td>8</td>
<td>Notes a, b, c, i, k.</td>
</tr>
<tr>
<td>07/III</td>
<td>Document number</td>
<td>The number given to the visa by the issuing State.</td>
<td>13</td>
<td>Notes a, b, c, i, j, k.</td>
</tr>
<tr>
<td>08/III</td>
<td>Type/class/ category</td>
<td>This field shall include one or more of the following elements:</td>
<td>46</td>
<td>Notes a, b, c, i, k.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• the issuing State’s indication of the type and/or class of visa granted in accordance with the law/practice of that State;</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>• the broad categorization of the type of visa granted, e.g. visitor/resident/ temporary resident/student/diplomat, etc., in accordance with the law/practice of the issuing State;</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>• any limitations on the territorial validity of the visa.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>09/III</td>
<td>Additional information</td>
<td>This field may include necessary endorsements as to entitlements which attach to the visa. The issuing State may also use this field to include a) the maximum authorized duration of stay; b) conditions related to the granting of the visa; c) date of issue if different from “Valid from” date; and d) record of any fees paid.</td>
<td>Note g.</td>
<td></td>
</tr>
<tr>
<td>10,11/II</td>
<td>Name</td>
<td>See Doc 9303-3.</td>
<td>Variable</td>
<td>Notes a, c, i.</td>
</tr>
<tr>
<td>Field/zone no.</td>
<td>Data element</td>
<td>Specifications</td>
<td>Maximum no. of character positions</td>
<td>References and notes*</td>
</tr>
<tr>
<td>---------------</td>
<td>--------------</td>
<td>----------------</td>
<td>------------------------------------</td>
<td>----------------------</td>
</tr>
<tr>
<td>10/II</td>
<td>Primary identifier</td>
<td>See Doc 9303-3.</td>
<td>Variable</td>
<td>Notes a, c, i, k.</td>
</tr>
<tr>
<td>11/II</td>
<td>Secondary identifier</td>
<td>See Doc 9303-3.</td>
<td>Variable</td>
<td>Notes a, c, i.</td>
</tr>
<tr>
<td>12/II</td>
<td>Passport number</td>
<td>The number of the passport or other travel document in which the MRV-A is placed.</td>
<td>Variable</td>
<td>Notes a, b, c, g, i, j.</td>
</tr>
<tr>
<td>13/II</td>
<td>Sex</td>
<td>Sex of MRV-A holder, when included, is to be specified by use of the single initial commonly used in the language of the State of issue. If translation into English, French or Spanish is necessary, followed by an oblique and the capital letter F for female, M for male, or X for unspecified.</td>
<td>3</td>
<td>Note a, f, g.</td>
</tr>
<tr>
<td>14/II</td>
<td>Date of birth</td>
<td>See Doc 9303-3.</td>
<td>9</td>
<td>Notes a, b, c, k.</td>
</tr>
<tr>
<td>15/II</td>
<td>Nationality</td>
<td>See Doc 9303-3.</td>
<td>Variable</td>
<td>Notes a, h, k.</td>
</tr>
<tr>
<td>16/IV</td>
<td>Signature or other authorization</td>
<td>An authorization which may be the signature of an issuing official and/or an official stamp.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>17/V</td>
<td>Identification feature</td>
<td>This field shall be entered on the document and should contain a portrait of the holder. If included, the portrait shall have a size of 36.0 ± 4.0 mm × 29.0 ± 3.0 mm (1.42 ± 0.16 in × 1.14 ± 0.12 in). If a State does not place an identification feature in this field, a national symbol or logo may be inserted instead.</td>
<td></td>
<td>See Doc 9303-3 — Section 3.9 for additional specifications for the portrait.</td>
</tr>
</tbody>
</table>

* Notes can be found in 4.2.
4.2 Machine Readable Zone (MRZ) (Mandatory Zone VII)

4.2.1 MRZ position, data elements, print specifications and print position in the MRZ

4.2.1.1 MRZ position

The MRZ is located at the bottom of the MRV-A. Section 4.4, Figure 3, shows the nominal position of the data in the MRZ.

4.2.1.2 Data elements

The data elements corresponding to Fields 01, 05, 10, 11, and 13 to 15 of the VIZ are mandatory in the MRZ and shall be printed in machine readable form in the MRZ, beginning with the leftmost character position in each field in the sequence indicated in the data structure specifications shown below. Appendix B, Section B.1, indicates the structure of the MRZ.

4.2.1.3 Print specifications

Machine readable data shall be printed in OCR-B type font, size 1, constant stroke width, as specified in Doc 9303-3. The MRZ shall be printed with the line spacing as defined in Section 4.4, Figure 3, and a horizontal printing density of 10 characters per 25.4 mm (1.0 in).

4.2.1.4 Print position

The position of the left-hand edge of the first character shall be 4.0 mm ± 1.0 mm (0.16 in ± 0.04 in) from the left-hand edge of the document. Reference centre lines for the two OCR lines and a nominal starting position for the first character of each line are shown in Section 4.4, Figure 3. The positioning of the characters is indicated by those reference lines and by the printing zones of the two code lines in Section 4.4, Figure 3.

4.2.2 Data Structure of Machine Readable Data for the MRV-A

4.2.2.1 Data structure of the upper machine readable line

<table>
<thead>
<tr>
<th>MRZ field character positions (line 1)</th>
<th>Field no in VIZ</th>
<th>Data element</th>
<th>Specifications</th>
<th>Number of characters</th>
<th>References and notes*</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 to 2</td>
<td></td>
<td>Type of document</td>
<td>Capital letter V to designate a machine readable visa. One additional character may be used, at the discretion of the issuing State, to designate a particular type of visa. If the second character position is not used for this purpose, it shall be filled by the filler character (&lt;).</td>
<td>2</td>
<td>Notes a, b, c, e.</td>
</tr>
<tr>
<td>MRZ field character positions (line 1)</td>
<td>Field no in VIZ</td>
<td>Data element</td>
<td>Specifications</td>
<td>Number of characters</td>
<td>References and notes*</td>
</tr>
<tr>
<td>---------------------------------------</td>
<td>-----------------</td>
<td>--------------</td>
<td>----------------</td>
<td>---------------------</td>
<td>-----------------------</td>
</tr>
<tr>
<td>3 to 5 1</td>
<td></td>
<td>Issuing State</td>
<td>See Doc 9303-3.</td>
<td>3</td>
<td>Notes a, c, e.</td>
</tr>
<tr>
<td>6 to 44 10, 11</td>
<td></td>
<td>Name</td>
<td>See Doc 9303-3.</td>
<td>39</td>
<td>Notes a, c, e.</td>
</tr>
<tr>
<td>Punctuation in the name</td>
<td></td>
<td></td>
<td>Representation of punctuation is not permitted in the MRZ.</td>
<td></td>
<td>Doc 9303-3.</td>
</tr>
<tr>
<td>Apostrophes in the name</td>
<td></td>
<td></td>
<td>Components of the primary or secondary identifiers separated by apostrophes shall be combined, and no filler character (&lt;) shall be inserted. Example: VIZ: D’ARTAGNAN MRZ: DARTAGNAN</td>
<td></td>
<td>Doc 9303-3.</td>
</tr>
<tr>
<td>Hyphens in the name</td>
<td></td>
<td></td>
<td>Hyphens (-) in the name shall be converted to the filler character (&lt;) (i.e. hyphenated names shall be represented as separate components). Example: VIZ: MARIE-ELISE MRZ: MARIE&lt;ELISE</td>
<td></td>
<td>Doc 9303-3.</td>
</tr>
<tr>
<td>Commas</td>
<td></td>
<td></td>
<td>When a comma is used in the VIZ to separate the primary and secondary identifiers, the comma shall be omitted in the MRZ and the primary and secondary identifiers shall be separated by two filler characters (&lt;&lt;). When a comma is used in the VIZ to separate two name components, it shall be represented in the MRZ by a single filler character (&lt;).</td>
<td></td>
<td>Doc 9303-3.</td>
</tr>
<tr>
<td>Name suffixes</td>
<td></td>
<td></td>
<td>Name suffixes (e.g. Jr., Sr., II or III) shall not be included in the MRZ except as permitted by Doc 9303–3 as components of the secondary identifier.</td>
<td></td>
<td>Doc 9303-3.</td>
</tr>
<tr>
<td>Filler</td>
<td></td>
<td></td>
<td>When all components of the primary and secondary identifiers and required separators (filler characters) do not exceed 39 characters in total, all name components shall be included in the</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
### MRZ field

<table>
<thead>
<tr>
<th>character positions (line 1)</th>
<th>Field no in VIZ</th>
<th>Data element</th>
<th>Specifications</th>
<th>Number of characters</th>
<th>References and notes*</th>
</tr>
</thead>
</table>

MRZ and all unused character positions shall be completed with filler characters (<) repeated up to position 44 as required.

<table>
<thead>
<tr>
<th>Truncation of the name</th>
<th>When the primary and secondary identifiers and required separators (filler characters) exceed the number of character positions available for names (i.e. 39), they shall be truncated as follows:</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Characters shall be removed from one or more components of the primary identifier until three character positions are freed, and two filler characters (&lt;&lt;) and the first character of the first component of the secondary identifier can be inserted. The last character (position 44) shall be an alphabetic character (A through Z). This indicates that truncation may have occurred.</td>
</tr>
<tr>
<td></td>
<td>Further truncation of the primary identifier may be carried out to allow characters of the secondary identifier to be included, provided that the name field shall end with an alphabetic character (position 44). This indicates that truncation may have occurred.</td>
</tr>
<tr>
<td></td>
<td>When the name consists of only a primary identifier which exceeds the number of character positions available for the name, i.e. 39, characters shall be removed from one or more components of the name until the last character in the name field is an alphabetic character.</td>
</tr>
<tr>
<td></td>
<td>Doc 9303-3, Note a.</td>
</tr>
</tbody>
</table>
### Data structure of the lower machine readable line

**MRZ character positions (line 2) Field no. in VIZ | Data element | Specifications | Number of characters | References and notes* |
---|---|---|---|---|
1 to 9 | 07 or 13 | Passport or document number | At the discretion of the issuing State, either the passport number or the visa number shall be used in this field; however, the latter option can only be exercised where the visa number has 9 characters or fewer. Any special characters or spaces in the number shall be replaced by the filler character (<). The number shall be followed by the filler character (<) repeated up to position 9 as required. | 9 | Notes a, b, c, e, j. |
10 | | Check digit | See Doc 9303-3. | 1 | Notes b, e. |
11 to 13 | 16 | Nationality | See Doc 9303-3. | 3 | Notes a, c, e, h. |
14 to 19 | 15 | Date of birth | See Doc 9303-3. | 6 | Notes b, c, e. |
20 | | Check digit | See Doc 9303-3. | 1 | Note b. |
21 | 14 | Sex | F = Female; M = Male; < = non-specified. | 1 | Notes a, c, f, g. |
22 to 27 | 5 | Valid until (date) | In most cases this will be the date of expiry of the MRV-A and indicates the last day on which the MRV-A can be used to seek entry. For some States this will be the date by or on which the holder should have left. | 6 | Doc 9303-3; Notes b, e. |
28 | | Check digit | See Doc 9303-3. | 1 | Note b. |
29 to 44 | Optional data elements | For optional use of the issuing State. Unused character positions shall be completed with the filler character (<) repeated up to position 44 as required. | 16 | Notes a, b, c, e. |

* Notes:

a) Alphabetic characters (A–Z). National characters may be used in the VIZ. In the MRZ, only those characters specified in Doc 9303-3 shall be used.
b) Numeric characters (0–9). National numerals may be additionally included in the VIZ. In the MRZ, only the numerals 0–9 may be used as defined in Doc 9303-3.

c) Punctuation may be included in the VIZ. In the MRZ, only the filler character specified in Doc 9303-3 shall be used.

d) The lengths of fields 01 and 02 are undefined, depending on type font and limits set by MRV-A size and position of other fields.

e) The field caption is not printed on the document.

f) Where a person does not wish his/her sex to be identified or where a State does not want to show this data, the filler character (<) shall be used in this field in the MRZ and an X in this field in the VIZ.

g) The use of a caption to identify a field is at the option of the issuing State.


i) The number of characters (in the field length) includes any blank spaces.

j) The number of characters in the VIZ may be variable; however, if the document number has more than 9 characters, the 9 principal characters shall be shown in the MRZ in character positions 1 to 9.

k) The field caption shall be printed on the document.

4.2.3 Examples of Names of the Holder in the MRZ

Note.—In the following examples, the document is assumed to be a visa issued by the State of Utopia. The first five characters of the upper machine readable line are coded “V<UTO”.

a) Usual representation:

Name: Anna Maria Eriksson  
VIZ: ERIKSSON, ANNA MARIA  
MRZ (upper line): V<UTOERIKSSON<<ANNA<MARIA<<<<<<<<<<<<<<<<<<<

b) Central primary identifier:

Name: Deborah Heng Ming Lo  
VIZ: HENG, DEBORAH MING LO  
MRZ (upper line): V<UTOHENG<<DEBORAH<MING<LO<<<<<<<<<<<<<<<<<<

c) Hyphen as part of the name:

Name: Susie Margaret Smith-Jones  
VIZ: SMITH-JONES, SUSIE MARGARET  
MRZ (upper line): V<UTO_SMITH<JONES<<SUSIE<MARGARET<<<<<<<<<<<<<<
d) Apostrophe as part of the name:

Name: Enya Siobhan O’Connor
VIZ: O’CONNOR, ENYA SIOBHAN
MRZ (upper line): V<UTOOCONNOR<<ENYA<SIOBHAN<<<<<<<<<<<<<<<<<<

e) Multiple name components:

Name: Martin Van Der Muellen
VIZ: VAN DER MUELLEN, MARTIN
MRZ (upper line): V<UTOVAN<DER<MUELLEN<<MARTIN<<<<<<<<<<<<<<<<<

f) No secondary identifier:

Name: Arkfreith
VIZ: ARKFREITH
MRZ (upper line): V<UTOARKFREITH<<<<<<<<<<<<<<<<<<<<<<<<<<

4.2.3.1 Truncated names — Secondary identifier truncated

a) One or more name components truncated to initials:

Name: Nilavadhanananda Chayapa Dejthamrong Krasuang
VIZ: NILAVADHANANANDA, CHAYAPA DEJTHAMRONG KRASUANG
MRZ (upper line): V<UTO NILAVADHANANANDA<<CHAYAPA<DEJTHAMRONG<K

b) One or more name components truncated:

Name: Nilavadhanananda Arnopol Petch Charonguang
VIZ: NILAVADHANANANDA, ARNPOL PETCH CHARONGUANG
MRZ (upper line): V<UTO NILAVADHANANANDA<<ARNPOL<PETCH<CHARONGU

4.2.3.2 Truncated names — Primary identifier truncated

a) One or more components truncated to initials:

Name: Dingo Potoroo Bennelong Wooloomooloo Warrandyte Warnambool
VIZ: BENNELONG WOOLOOMOOLOO WARRANDYTE WARNAMBOOL, DINGO POTOROO
MRZ (upper line): V<UTO BENNELONG<WOOLOOMOOLO<WARRANDYTE<W<<DI

b) One or more components truncated:

Name: Dingo Potoroo Bennelong Wooloomooloo Warrandyte Warnambool
VIZ: BENNELONG WOOLOOMOOLOO WARRANDYTE WARNAMBOOL, DINGO POTOROO
MRZ (upper line): V<UTO BENNELONG<WOOLOM<WARRAND<WARNAM<<DINGO
c) One or more components truncated to a fixed number of characters:

Name: Dingo Potoroo Bennelong Wooloomooloo Warrandyte Warnambool
VIZ: BENNELONG WOOLOOMOLOO WARRANDYTE WARNAMBOOL, DINGO POTOROO
MRZ (upper line): V<UTOBENNEL<WOOLOO<WARRAN<WARNAM<<DINGO<POTO

4.2.3.3 Names that just fit, indicating possible truncation by letter in the last position of the name field, but which are not truncated

Name: Jonathon Warren Trevor Papandropoulos
VIZ: PAPANDROPOULOUS, JONATHON WARREN TREVOR
MRZ (upper line): V<UTOPIAPANDROPOULOUS<<JONATHON<WARREN<TREVOR

Note.— Even though there is an alphabetic character in the 44th character position of this MRV-A upper machine readable line, this name has not been truncated but it shall be assumed that it has been truncated.

4.3 Portrait

Portrait. For the MRV-A, a portrait should be inserted in the rectangular area defined as Zone V. Such portrait, if included, shall represent only the holder of the MRV-A.

Portrait edges. The portrait may have irregular edges. When a digitally printed reproduction is used, the background of the portrait may be dropped out in order to provide protection against forgery or substitution.

Zone V without an identification feature. A standard default image, such as a national symbol, crest or wording, should be selected and used in Zone V when an identification feature is not included.
4.4 MRV-A Diagrams

Figure 2. Location of data elements on an MRV-A

Note 1.— VIIZ based on maximum printing density of 8 lines per 25.4 mm (1.0 in) and horizontal printing density of 15 characters per 25.4 mm (1.0 in).

Note 2.— MRZ based on horizontal printing of 10 characters per 25.4 mm (1.0 in).

Note 3.— ○ = field numbers.

Note 4.— The borderlines of the zones are not printed on the actual visa.
Figure 3. Schematic diagram of the Machine Readable Zone of an MRV-A

Note.— For illustration purposes, the smallest option for the 120.0 mm (4.72 in) dimension of the MRV-A and the smallest option for the left-hand margin in the MRZ have been selected.
Figure 4. Nominal positioning of zones on an MRV-A

This diagram should be considered in conjunction with Section 3.2. It assumes that all the available space for data in the VIZ is used. The line spacing in the VIZ is the closest permitted at 8 lines per 25.4 mm (1.0 in). If an issuing State requires less information, the line spacing can be increased to print fewer lines in the VIZ.

Dotted lines indicate zone boundaries whose positions are not fixed, enabling issuing States flexibility in the presentation of data.

The dimensions of the identification feature (normally a portrait) shall be between a minimum of 32.0 mm × 26.0 mm (1.26 in × 1.02 in) and a maximum of 40.0 mm × 32.0 mm (1.57 in × 1.26 in). An issuing State may elect to issue an MRV in this format without an identification feature, replacing it with a crest or symbol.

Though the portrait position is defined as a rectangular area, it may have irregular edges or, if the portrait is digitally printed, have the background dropped out. Such techniques may be used to provide protection against fraudulent alteration.

Affixed photographs (even if protected by a laminate) shall not be applied. Identification features shall be personalized.
Figure 5. Data elements on a Format A Machine Readable Visa (MRV-A)

Note 1.— Broken lines indicate zone borders whose position may be adjusted by the issuing State to optimize the presentation of the data. Solid lines indicate fixed zone borders. Zone border lines are not printed on the documents.

Note 2.— Provided it is contained within the rectangular area, the identification feature may have irregular edges.

Note 3.— An issuing State may elect to issue a visa with the identification feature replaced by a crest or symbol.
5. TECHNICAL SPECIFICATIONS FOR FORMAT-B
MACHINE READABLE VISAS (MRV-B)

This section defines the specifications which are unique to Format-B machine readable visas (MRV-B) and are necessary for global interoperability. Specifications are included for the discretionary expansion of the machine readable data capacity of the MRV beyond that defined for global interchange. The Format-B visa (MRV-B) is suitable for use by States who wish to maintain a clear area on the passport visa page adjacent to the visa, so as to allow a seal to be placed on the visa and the passport page on which it is affixed.

5.1 Dimensions and Placement of the MRV-B

The dimensions and placement of the MRV-B shall be as follows:

**MRV-B nominal dimensions.** The nominal dimensions of the MRV-B are based on ISO/IEC 7810, ID-2 Type Card as follows:

74.0 mm × 105.0 mm (2.91 in × 4.13 in)

**MRV-B margins.** The dimensional specifications refer to the outer limits of the MRV-B. A margin of 2.0 mm (0.08 in) along each outer edge, with the exception of the header zone, must be left clear of data.

**MRV-B edge tolerances.** The edges of the MRV-B shall be within the area circumscribed by the concentric rectangles as illustrated in Figure 6.

*Inner rectangle:* 73.0 mm × 104.0 mm (2.87 in × 4.09 in)
*Outer rectangle:* 75.0 mm × 106.0 mm (2.95 in × 4.17 in)

![Figure 6. MRV-B dimensional illustration](image-url)
**MRV-B thickness.** If the visa is issued as a label, the increase in thickness once the label is attached to the passport visa page shall not exceed 0.19 mm (0.0075 in). The thickness of the area within the machine readable zone (MRZ) shall not vary by more than 0.05 mm (0.002 in). If a protective laminate is used, it is recommended that its thickness not exceed 0.15 mm (0.006 in).

*General note.— The decimal notation used in these specifications conforms to ICAO practice. This differs from ISO practice where a decimal point (.) in imperial measurements and a comma (,) in metric measurements is used.*

**Placement of the MRV-B.** The MRV-B shall be positioned as follows:

The MRV-B shall be located on the passport visa page such that the MRZ is coincident with and parallel to the outside edge (reference edge) of the passport visa page, and the left edge of the MRV-B is coincident with and parallel to the left edge of the passport visa page as defined in Appendix C, Section C.2.

The MRZ shall be located such that the two OCR lines contained therein are within the Effective Reading Zone (ERZ) as defined in Doc 9303-3.

Only one MRV-B shall be located on a passport visa page (see Appendix C, Section C.2).

### 6. GENERAL LAYOUT OF THE MRV-B

The MRV-B follows a standardized layout to facilitate reading of data globally, by visual and machine readable means, to accommodate the various requirements of States’ laws and practices and to achieve the maximum standardization within those divergent requirements.

The standard layout incorporates space for a portrait of the holder and other identification feature(s). The inclusion of a portrait on a visa is strongly recommended in the interests of security, but States that are not yet able to apply portraits may fill this space with, for example, a national crest.

#### 6.1 MRV-B Zones

An MRV-B is divided into six zones as follows:

- **Zone I**  
  Mandatory header
- **Zone II**  
  Mandatory and optional personal data elements
- **Zone III**  
  Mandatory and optional document data elements
- **Zone IV**  
  Signature (original or reproduction) or authentication
- **Zone V**  
  Mandatory zone for identification feature (feature optional)
- **Zone VII**  
  Mandatory machine readable zone (MRZ)

*Note 1.— The signature in Zone IV of a visa is that of an issuing officer, not of the document holder. The signature may be replaced or accompanied by an official stamp.*

*Note 2.— To facilitate inspection of visas at border control, the layout of the visa presents Zone III above Zone II.*

*Note 3.— Zone VI is not available on an MRV issued in the form of a label.*

*Note 4.— Zones I to V constitute the Visual Inspection Zone (VIZ).*
Zones I and VII are mandatory. Certain data in Zones II and III are also mandatory. The mandatory components of these four Zones represent the minimum data requirements for an MRV-B. The optional data elements in Zones II, III and V and in optional Zone IV may be utilized to accommodate the diverse requirements of States, while achieving the desired level of standardization. The data elements which may be included in the various zones and their order are set out in Section 7.40. Section 7.4 also illustrates the dimensional specifications and tolerances for the two layouts of the MRV-B and the technical specifications for the printing of data elements within the zones, as well as the guidelines for positioning and adjusting the dimensional specifications of Zones I to V to accommodate the flexibility desired by issuing States. Examples of personalized MRV-Bs are shown in Appendix A, Section A.2. Appendix B, Section B.2 illustrates the format for the presentation of the machine readable data in Zone VII.

6.2 Content, Use and Dimensional Flexibility of Zones

The data elements to be included in the zones, the treatment of the zones and guidelines for the dimensional layout of zones shall be as described hereunder.

Zone I identifies the issuing State and the type of document. These elements are mandatory. The order of the data elements in this zone is left to the discretion of the issuing State.

To facilitate the checking of visas by airline personnel and control authorities, the essential details of the visa document shall be entered in a standard sequence in Zone III while essential personal details of the holder shall be entered in a standard sequence in Zone II. On a visa, Zone III appears above Zone II.

Zone IV provides space for an optional signature or authentication. This is normally the signature of the issuing officer or an official stamp. The application of an official stamp elsewhere on the document is not precluded except that it must not intrude into the MRZ or affect the legibility of entered data.

Zone VII conforms in height to the MRZ defined for all MRTDs so that the machine readable data lines fall within the ERZ specified in Doc 9303-3, thus allowing a single reader to be used for all types and sizes of MRTDs.

All MRZ data elements are mandatory and shall be shown as defined in Section 7.2 even though an issuing State may choose not to include a specific MRZ data element in the VIZ.

6.3 Dimensional Flexibility of Zones I to V

Zones I to V may be adjusted in size and shape within the overall dimensional specifications of the MRV-B to accommodate the diverse requirements of issuing States. All zones, however, shall be bounded by straight lines, and all angles where straight lines join shall be right angles (i.e. 90 degrees). It is recommended that the zone boundaries not be printed on the MRV-B. The nominal position of the zones is shown in Section 7.4, Figure 9.

When an issuing State chooses to produce an MRV-B as a securely attached card containing a transparent or otherwise unprintable border around the card, the available area within the zones will be reduced. The full MRV-B dimensions and zone boundaries shall be measured from the outside edge of this border, which is the external edge of the MRV-B.

Zone I shall be adjacent and parallel to the top edge of the MRV-B and extend across the full 105.0 mm ± 1.0 mm (4.13 in ± 0.04 in) dimension. The issuing State may vary the vertical dimension of Zone I, as required, but the dimension shall be sufficient to allow legibility of the data elements, and the height shall not be greater than 12.0 mm (0.47 in) as defined in Section 7.4, Figure 9.
Zone V shall be located such that its left edge is coincident with the left edge of the MRV-B, as defined in Section 7.4, Figure 9. Zone V may vary in size but any variation from the nominal dimensions shall not exceed the tolerances specified in Section 7.4, Figure 9.

Zone V may move vertically along the left edge of the MRV-B and overlay a portion of Zone I as long as individual details contained in either zone are not obscured. Zone V may, as a result, have its lower external boundary coincident with the top edge of the MRZ of the MRV-B and its upper external boundary coincident with the top edge of the MRV-B.

The upper boundary of Zone III shall be coincident with the lower boundary of Zone I.

Zone III may extend to the full width of that portion of the MRV-B to the right of Zone V.

The lower boundary of Zone III (see Section 7.4, Figure 9) may be positioned at the discretion of the issuing State. Enough space shall be left for Zone II and Zone IV (when used) below the boundary. The boundary does not need to be straight across the 105.0 mm ± 1.0 mm (4.13 in ± 0.04 in) dimension of the MRV-B.

Normally, the upper boundary of Zone II should be coincident with the lower boundary of Zone III. The boundary does not have to be straight across the 105.0 mm ± 1.0 mm (4.13 in ± 0.04 in) dimension of the visa. Zone II may also overlay a portion of Zone V for the MRV-B if required. When this occurs, issuing States shall ensure that data contained in either zone are not obscured. See Appendix A, A.2.

Zone IV, when included on the MRV-B, shall be entered on the right hand side of the visa immediately above but not intruding into the MRZ. See Section 7.4, Figure 9.

### 7. DETAILED LAYOUT OF MRV-B

#### 7.1 Visual inspection zone (VIZ) (Zones I-V)

All data in the VIZ shall be clearly legible.

*Print spacing.* The design of the MRV-B in Zones II and III is based on a vertical line spacing of a maximum of 8 lines per 25.4 mm (1.0 in) and a horizontal printing density of a maximum of 15 characters per 25.4 mm (1.0 in). This spacing has been chosen as the smallest in which information is clear and legible. If any optional field or data element is not used, the entered data may be spread out in the VIZ of the MRV-B consistent with the requirement for sequencing zones and data elements. This horizontal printing density and the font and the vertical line spacing may be adjusted at the discretion of each State, provided that in the VIZ all data shall be printed in a size such that they can be easily read and assimilated by a person with normal eyesight. Typical configurations are shown in Appendix A, A.2. Zone VII, the mandatory MRZ, shall be printed with a line spacing as defined in Section 7.4, Figure 8, and a horizontal printing density of 10 characters per 25.4 mm (1.0 in).
### 7.1.1 Data element directory

#### 7.1.1.1 Visual inspection zone — Data element directory

<table>
<thead>
<tr>
<th>Field/zone no.</th>
<th>Data element</th>
<th>Specifications</th>
<th>Maximum no. of character positions</th>
<th>References and notes*</th>
</tr>
</thead>
<tbody>
<tr>
<td>01/I</td>
<td>Issuing State</td>
<td>The State responsible for issuing the MRV-B. This shall be personalized, the type font being selected at the discretion of the issuing State. For transliteration rules, refer to Doc 9303-3.</td>
<td>Variable</td>
<td>Notes a, c, d, e, i</td>
</tr>
<tr>
<td>02/I</td>
<td>Document</td>
<td>The word or words in the language of the issuing State for the document (visa or other appropriate document) which confers on the holder that State’s authority to travel to a port of entry in its territory.</td>
<td>Variable</td>
<td>Notes a, c, d, e, i</td>
</tr>
<tr>
<td>03/III</td>
<td>Place of issue</td>
<td>Post/location (usually a city) where the MRV-B is issued. A translation of the name into one or more languages, one of which should be English, French or Spanish, shall be given when the translated name is more familiar to the international community.</td>
<td>15</td>
<td>Notes a, b, c, i, k</td>
</tr>
<tr>
<td>04/III</td>
<td>Valid from (date)</td>
<td>In most cases this will be the date of issue of the MRV-B and indicates the first date from which the MRV-B can be used to seek entry. For some States the date of issue and the date the visa becomes valid may differ. In such cases the latter shall be indicated in this field and the date of issue may be shown in Field 09 (see below). Date formats are specified in 9303-3.</td>
<td>8</td>
<td>Notes a, b, c, i, k</td>
</tr>
<tr>
<td>05/III</td>
<td>Valid until (date)</td>
<td>In most cases this will be the date of expiry of the MRV-B and indicates the last day on which the visa can be used to seek entry. For some States this will be the date by or on which the holder should have left the country concerned. Date formats are specified in 9303-3.</td>
<td>8</td>
<td>Notes a, b, c, i, k</td>
</tr>
<tr>
<td>06/III</td>
<td>Number of entries</td>
<td>The number of entries for which the visa is valid.</td>
<td>8</td>
<td>Notes a, b, c, i, k</td>
</tr>
<tr>
<td>Field/zone no.</td>
<td>Data element</td>
<td>Specifications</td>
<td>Maximum no. of character positions</td>
<td>References and notes*</td>
</tr>
<tr>
<td>---------------</td>
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<td>--------------------------------------------------------------------------------</td>
<td>------------------------------------</td>
<td>-----------------------</td>
</tr>
<tr>
<td>07/III</td>
<td>Document number</td>
<td>The number given to the visa by the issuing State.</td>
<td>13</td>
<td>Notes a, b, c, i, j, k</td>
</tr>
<tr>
<td>08/III</td>
<td>Type/class/category</td>
<td>This field shall include one or more of the following elements:</td>
<td>46</td>
<td>Notes a, b, c, i, k</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• the issuing State's indication of the type and/or class of visa granted in</td>
<td></td>
<td></td>
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<td></td>
<td></td>
<td>accordance with the law/practice of that State;</td>
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<tr>
<td></td>
<td></td>
<td>• the broad categorization of the type of visa granted, e.g. visitor/resident/</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>temporary resident/student/diplomat, etc., in accordance with the law/practice</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>of the issuing State;</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>• any limitations on the territorial validity of the visa.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>09/III</td>
<td>Additional information</td>
<td>This field may include necessary endorsements as to entitlements which attach</td>
<td>Note g.</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>to the visa. The issuing State may also use this field to include a) the</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>maximum authorized duration of stay; b) conditions related to the granting of</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>the visa; c) date of issue if different from “Valid from” date; and d) record</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>of any fees paid.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>10,11/II</td>
<td>Name</td>
<td>See Doc 9303-3.</td>
<td>Variable</td>
<td>Notes a, c, i, k</td>
</tr>
<tr>
<td>10/II</td>
<td>Primary identifier</td>
<td>See Doc 9303-3.</td>
<td>Variable</td>
<td>Notes a, c, i, k</td>
</tr>
<tr>
<td>11/II</td>
<td>Secondary identifier</td>
<td>See Doc 9303-3.</td>
<td>Variable</td>
<td>Notes a, c, i</td>
</tr>
<tr>
<td>12/II</td>
<td>Passport number</td>
<td>The number of the passport or other travel document in which the MRV-B is placed.</td>
<td>Variable</td>
<td>Notes a, b, c, g, i, j</td>
</tr>
<tr>
<td>Field/ zone no.</td>
<td>Data element</td>
<td>Specifications</td>
<td>Maximum no. of character positions</td>
<td>References and notes*</td>
</tr>
<tr>
<td>----------------</td>
<td>---------------------------</td>
<td>---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------</td>
<td>-----------------------------------</td>
<td>----------------------</td>
</tr>
<tr>
<td>13/II</td>
<td>Sex</td>
<td>Sex of MRV-B holder, when included, is to be specified by use of the single initial commonly used in the language of the State of issue. If translation into English, French or Spanish is necessary, followed by an oblique and the capital letter F for female, M for male, or X for unspecified.</td>
<td>3</td>
<td>Fixed</td>
</tr>
<tr>
<td></td>
<td>Optional</td>
<td></td>
<td></td>
<td>Notes a, f, g.</td>
</tr>
<tr>
<td>14/II</td>
<td>Date of birth</td>
<td>See Doc 9303-3.</td>
<td>9</td>
<td>Notes a, b, c, k.</td>
</tr>
<tr>
<td>15/II</td>
<td>Nationality</td>
<td>See Doc 9303-3.</td>
<td>Variable</td>
<td>Notes a, h, k.</td>
</tr>
<tr>
<td>16/IV</td>
<td>Signature or other</td>
<td>An authorization which may be the signature of an issuing official or an official stamp.</td>
<td></td>
<td>Notes e.</td>
</tr>
<tr>
<td></td>
<td>authorization</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>17/V</td>
<td>Identification feature</td>
<td>This field shall appear on the document and should contain a portrait of the holder. If included, the portrait shall have a nominal size of 35.5 ± 3.5 mm (1.40 ± 0.14 in) × 28.5 ± 2.5 mm (1.12 ± 0.1 in). If a State does not place an identification feature in this field, a national symbol or logo may be inserted instead. See Doc 9303-3, Section 3.9 for additional specifications for the portrait.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mandatory</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

* Notes can be found in 7.2.20.

7.2 Machine Readable Zone (MRZ) (Mandatory Zone VII)

7.2.1 MRZ position, data elements, print specifications and print position in the MRZ

7.2.1.1 MRZ position

The MRZ is located at the bottom of the MRV-B. Section 7.4, Figure 8, shows the nominal position of the data in the MRZ.
7.2.1.2 Data elements

The data elements corresponding to Fields 01, 05, 10, 11, and 13 to 15 of the VIZ are mandatory in the MRZ and shall be printed in machine readable form in the MRZ, beginning with the leftmost character position in each field in the sequence indicated in the data structure specifications shown below. Appendix B, Section B.2, indicates the structure of the MRZ.

7.2.1.3 Print specifications

Machine readable data shall be printed in OCR-B type font, size 1, constant stroke width, as specified in Doc 9303-3. The MRZ shall be printed with the line spacing as defined in Section 7.4, Figure 8, and a horizontal printing density of 10 characters per 25.4 mm (1.0 in).

7.2.1.4 Print position

The position of the left-hand edge of the first character shall be 4.0 mm ± 1.0 mm (0.16 in ± 0.04 in) from the left-hand edge of the document. Reference centre lines for the two OCR lines and a nominal starting position for the first character of each line are shown in Section 7.4, Figure 8. The positioning of the characters is indicated by those reference lines and by the printing zones of the two code lines in Section 7.4, Figure 8.

7.2.2 Data Structure of Machine Readable Data for the MRV-B

7.2.2.1 Data structure of the upper machine readable line

<table>
<thead>
<tr>
<th>MRZ field character positions (line 1)</th>
<th>Field no. in VIZ</th>
<th>Data element</th>
<th>Specifications</th>
<th>Number of characters</th>
<th>References and notes*</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 to 2</td>
<td>Type of document</td>
<td>Capital letter V to designate an MRV. One additional character may be used, at the discretion of the issuing State, to designate a particular type of visa. If the second character position is not used for this purpose, it shall be filled by the filler character (&lt;).</td>
<td>2</td>
<td>Notes a, b, c, e.</td>
<td></td>
</tr>
<tr>
<td>3 to 5</td>
<td>1</td>
<td>Issuing State</td>
<td>See Doc 9303-3.</td>
<td>3</td>
<td>Notes a, c, e.</td>
</tr>
<tr>
<td>6 to 36</td>
<td>10, 11</td>
<td>Name</td>
<td>See Doc 9303-3.</td>
<td>31</td>
<td>Notes a, c, e.</td>
</tr>
<tr>
<td></td>
<td>Punctuation in the name</td>
<td>Representation of punctuation is not permitted in the MRZ.</td>
<td>Doc 9303-3.</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
### MRZ field character positions  
#### (line 1)  
**Field no. in VIZ** | **Data element** | **Specifications** | **Number of characters** | **References and notes**
--- | --- | --- | --- | ---
Apostrophes in the name | Components of the name in the VIZ, separated by apostrophes shall be combined, and no filler character (<) shall be inserted.  
*Example:*  
VIZ: D’ARTAGNAN  
MRZ: D’ARTAGNAN |  |  |  | Doc 9303-3.

Hyphens in the name | Hyphens (-) in the name shall be converted to the filler character (<) (i.e. hyphenated names shall be represented as separate components).  
*Example:*  
VIZ: MARIE-ELISE  
MRZ: MARIE<ELISE |  |  |  | Doc 9303-3.

Commas | When a comma is used in the VIZ to separate the primary and secondary identifiers, the comma shall be omitted in the MRZ and the primary and secondary identifiers shall be separated by two filler characters (<<).  
When a comma is used in the VIZ to separate two name components, it shall be represented in the MRZ by a single filler character (<). |  |  | Doc 9303-3.

Name suffixes | Name suffixes (e.g. Jr., Sr., II or III) shall not be included in the MRZ except as permitted by Doc 9303-3 as components of the secondary identifier. |  |  | Doc 9303-3.

Filler | When all components of the primary and secondary identifiers and required separators (filler characters) do not exceed 31 characters in total, all name components shall be included in the MRZ and all unused character positions shall be completed with filler characters (<) repeated up to position 36 as required. |  |  |  

---


<table>
<thead>
<tr>
<th>MRZ field character positions (line 1)</th>
<th>Field no. in VIZ</th>
<th>Data element</th>
<th>Specifications</th>
<th>Number of characters</th>
<th>References and notes*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Truncation of the name</td>
<td></td>
<td></td>
<td></td>
<td>31</td>
<td>Doc 9303-3, Notes a, c, e.</td>
</tr>
</tbody>
</table>

When the primary and secondary identifiers and required separators (filler characters) exceed the number of character positions available for names (i.e. 31), they shall be truncated as follows:

Characters shall be removed from one or more components of the primary identifier until three character positions are freed, and two filler characters (<<) and the first character of the first component of the secondary identifier can be inserted. The last character (position 36) shall be an alphabetic character (A through Z). This indicates that truncation may have occurred.

Further truncation of the primary identifier may be carried out to allow characters of the secondary identifier to be included, provided that the name field shall end with an alphabetic character (position 36). This indicates that truncation may have occurred.

When the name consists of only a primary identifier which exceeds the number of character positions available for the name, i.e. 31, characters shall be removed from one or more components of the name until the last character in the name field is an alphabetic character.
### Data structure of the lower machine readable line

<table>
<thead>
<tr>
<th>MRZ field character positions (line 2)</th>
<th>Field no. in VIZ</th>
<th>Data element</th>
<th>Specifications</th>
<th>Number of characters</th>
<th>References and notes*</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 to 9</td>
<td>07 or 12</td>
<td>Passport or document number</td>
<td>At the discretion of the issuing State, either the passport number or the visa number shall be used in this field; however, the latter option can only be exercised where the visa number has 9 characters or fewer. Any special characters or spaces in the number shall be replaced by the filler character (&lt;). The number shall be followed by the filler character (&lt;) repeated up to position 9 as required.</td>
<td>9</td>
<td>Notes a, b, c, e, j.</td>
</tr>
<tr>
<td>10</td>
<td></td>
<td>Check digit</td>
<td>See Doc 9303-3.</td>
<td>1</td>
<td>Notes b, e.</td>
</tr>
<tr>
<td>11 to 13</td>
<td>15</td>
<td>Nationality</td>
<td>See Doc 9303-3.</td>
<td>3</td>
<td>Notes a, c, e, h.</td>
</tr>
<tr>
<td>14 to 19</td>
<td>14</td>
<td>Date of birth</td>
<td>See Doc 9303-3.</td>
<td>6</td>
<td>10.2; Notes b, c, e.</td>
</tr>
<tr>
<td>20</td>
<td></td>
<td>Check digit</td>
<td>See Doc 9303-3.</td>
<td>1</td>
<td>Note b.</td>
</tr>
<tr>
<td>21</td>
<td>13</td>
<td>Sex</td>
<td>F = Female; M = Male; &lt; = non-specified.</td>
<td>1</td>
<td>Notes a, c, f, g.</td>
</tr>
<tr>
<td>22 to 27</td>
<td>5</td>
<td>Valid until (date)</td>
<td>In most cases this will be the date of expiry of the MRV-B and indicates the last day on which the visa can be used to seek entry. For some States this will be the date by or on which the holder should have left. Date formats are specified in 9303-3.</td>
<td>6</td>
<td>Notes b, e.</td>
</tr>
<tr>
<td>28</td>
<td></td>
<td>Check digit</td>
<td>See Doc 9303-3.</td>
<td>1</td>
<td>Note b.</td>
</tr>
<tr>
<td>29 to 36</td>
<td></td>
<td>Optional data elements</td>
<td>For optional use of the issuing State. Unused character positions shall be completed with the filler character (&lt;) repeated up to position 36 as required.</td>
<td>8</td>
<td>Notes a, b, c, e.</td>
</tr>
</tbody>
</table>
* Notes:

a) Alphabetic characters (A–Z). National characters may be used in the VIZ. In the MRZ, only those characters specified in Doc 9303-3 shall be used.

b) Numeric characters (0–9). National numerals may be used in the VIZ. In the MRZ, only those characters specified in Doc 9303-3 shall be used.

c) Punctuation or other special characters may be used in the VIZ. In the MRZ, only the filler character specified in Doc 9303-3 shall be used.

d) The lengths of fields 01 and 02 are undefined, depending on type font and limits set by MRV-B size and position of other fields.

e) The field caption is not printed on the document.

f) Where a person does not wish his/her sex to be identified or where a State does not want to show this data, the filler character (<) shall be used in this field in the MRZ and an X in this field in the VIZ.

g) The use of a caption to identify a field is at the option of the issuing State.


i) The number of characters (in the field length) includes any blank spaces.

j) The number of characters in the VIZ may be variable; however, if the document number has more than 9 characters, the 9 principal characters shall be shown in the MRZ in character positions 1 to 9.

k) The field caption shall be printed on the document.

7.2.3 Examples of Names of the Holder in the MRZ

Note.— In the following examples, the document is assumed to be a visa issued by the State of Utopia. The first five characters of the upper machine readable line are coded “V<UTO”.

a) Usual representation:

Name: Anna Maria Eriksson
VIZ: ERIKSSON, ANNA MARIA
MRZ (upper line): V<UTOERIKSSON<<ANNA<MARIA<<<<<<<<<<<<

b) Central primary identifier:

Name: Deborah Heng Ming Lo
VIZ: HENG, DEBORAH MING LO
MRZ (upper line): V<UTOHENG<<DEBORAH<MING<LO<<<<<<<<<<<<
c) Hyphen as part of the name:

Name: Susie Margaret Smith-Jones  
VIZ: SMITH-JONES, SUSIE MARGARET  
MRZ (upper line): V<UTOSMITH<JONES<<SUSIE<MARGARET<<<<

d) Apostrophe as part of the name:

Name: Enya Siobhan O’Connor  
VIZ: O’CONNOR, ENYA SIOBHAN  
MRZ (upper line): V<UTOOCONNOR<<ENYA<SIOBHAN<<<<<<<<

e) Multiple name components:

Name: Martin Van Der Muellen  
VIZ: VAN DER MUELLEN, MARTIN  
MRZ (upper line): V<UTOVAN<DER<MUELLEN<<MARTIN<<<<<<

f) No secondary identifier:

Name: Arkfreith  
VIZ: ARKFREITH  
MRZ (upper line): V<UTOARKFREITH<<<<<<<<<<<<<<<<<<

7.2.3.1 Truncated names — Secondary identifier truncated

a) One or more name components truncated to initials:

Name: Nilavadhanananda Chayapa Dejthamrong Krasuang  
VIZ: NILAVADHANANANDA, CHAYAPA DEJTHAMRONG KRASUANG  
MRZ (upper line): V<UTONILAVADHANANANDA<<CHAYAPA<DEJ<K

b) One or more name components truncated:

Name: Nilavadhanananda Arnpol Petch Charonguang  
VIZ: NILAVADHANANANDA, ARNPOL PETCH CHARONGUANG  
MRZ (upper line): V<UTONILAVADHANANANDA<<ARNP<PE<CHARO

7.2.3.2 Truncated names — Primary identifier truncated

a) One or more components truncated to initials:

Name: Dingo Potoroo Bennelong Wooloomooloo Warrandyte Warrnambool  
VIZ: BENNELONG WOOLOOMOOLOO WARRANDYTE WARRAMBOOL, DINGO POTOROO  
MRZ (upper line): V<UTOBENNELONG<WOOLOOMOOLO<WARW<<D
b) One or more components truncated:

Name: Dingo Potoroo Bennelong Wooloomooloo Warrandyte Warnambool
VIZ: BENNELONG WOLOOMOLOO WARRANDYTE WARNAMBOOL, DINGO POTOROO
MRZ (upper line): V<UTOBENNELONG<WOOL<WAR<WA<<DINGO

c) One or more components truncated to a fixed number of characters:

Name: Dingo Potoroo Bennelong Wooloomooloo Warrandyte Warnambool
VIZ: BENNELONG WOOLOOMOLOO WARRANDYTE WARNAMBOOL, DINGO POTOROO
MRZ (upper line): V<UTOBENN<WOOL<WARR<WARN<<DINGO<POTO

7.2.3.3 Names that just fit, indicating possible truncation by letter in the last position of the name field, but which are not truncated:

Name: Stephen Trevor Papandropoulos
VIZ: PAPANDROPOULOUS, STEPHEN TREVOR
MRZ (upper line): V<UTO<STEPHEN<PAPANDROPOULOUS<<TREVOR

Note.— Even though there is an alphabetic character in the 36th character position of this MRV-B upper machine readable line, this name has not been truncated but it shall be assumed that it has been truncated.

7.3 Portrait

Portrait. For the MRV Format-B the rectangular area defined in the data element directory as Zone V should contain a portrait. Such portrait, if included, shall represent only the holder of the MRV-B.

Portrait edges. The portrait may have irregular edges. When a digitally printed reproduction is used, the background of the portrait may be dropped out in order to provide protection against forgery or substitution.

Zone V without an identification feature. A standard default image, such as a national symbol, crest or wording, should be selected and used in Zone V when an identification feature is not included.
7.4 MRV-B Diagrams

Figure 7. Location of data elements on an MRV-B.

Note 1.— VIZ based on maximum printing density of 8 lines per 25.4 mm (1.0 in) and horizontal printing density of 15 characters per 25.4 mm (1.0 in).

Note 2.— MRZ based on horizontal printing of 10 characters per 25.4 mm (1.0 in).

Note 3.— Ø = field numbers.

Note 4.— The borderlines of the zones are not printed on the actual visa.
Figure 8. Schematic diagram of the Machine Readable Zone of an MRV-B.

Note.—For illustration purposes, the smallest option for the 105.0 mm (4.13 in) dimension of the MRV-B and the smallest option for the left-hand margin in the MRZ have been selected.
This diagram should be considered in conjunction with Section 6.2. It assumes that all the available space for data in the Visual Inspection Zone is used. The line spacing in the VIZ is the closest permitted at 8 lines per 25.4 mm (1.0 in). If an issuing State requires less information the line spacing can be increased to print fewer lines in the VIZ.

Dotted lines indicate zone boundaries whose positions are not fixed, enabling issuing States flexibility in the presentation of data.

The dimensions of the identification feature (normally a portrait) shall be between a minimum of 32.0 mm × 26.0 mm (1.26 in × 1.02 in) and a maximum of 39.0 mm × 31.0 mm (1.54 in × 1.22 in). An issuing State may elect to issue an MRV in this format without an identification feature, replacing it with a crest or symbol.

Though the portrait position is defined as a rectangular area, it may have irregular edges or, if the portrait is digitally printed, have the background dropped out. Such technique may be used to provide protection against fraudulent alteration.

Affixed photographs (even if protected by a laminate) shall not be applied. Identification features shall be personalized.
Figure 10. Data elements on a Format B Machine Readable Visa (MRV-B).

Note 1.— Broken lines indicate zone borders whose position may be adjusted by the issuing State to optimize the presentation of the data. Solid lines indicate fixed zone borders. Zone border lines are not printed on the document.

Note 2.— Provided it is contained within the rectangular area, the identification feature may have irregular edges.

Note 3.— An issuing State may elect to issue a visa with the identification feature replaced by a crest or symbol.
8. USE OF OPTIONAL BARCODES ON MACHINE READABLE VISAS

8.1 Scope

This section defines the specifications governing the use of one or more bar codes on an MRV, at the discretion of the issuing State, to allow expansion of the machine readable data capacity.

8.2 Definition

A bar code is defined as a linear or two-dimensional bar code conforming with the specifications defined herein and capable of representing data therein and encoded data read therefrom.

8.3 Location of Bar Code(s)

Figures 11 and 12 illustrate the location of a bar code on the MRV-A and MRV-B, respectively, as well as the specifications for the exact placement and overall dimensions of the area to house any optional bar codes. It should be noted that the height and width of the bar code(s) area can vary up to the maximum dimensions shown. In defining these dimensions, the trade-off between optional expanded machine readable data capacity desired and accommodation of mandatory and optional details (VIZ) should be considered.

Figure 11. Format-A machine readable visa with optional linear or two-dimensional bar code

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5/12/16
No. 1
Figure 12. Format-B machine readable visa with optional linear or two dimensional bar code

8.4 Quality of Bar Code(s)

The bar code(s) included in the bar code(s) area shall meet the overall symbol grade defined for the chosen symbology (symbologies) that allows symbols to be read, following final assembly of the MRV, most times in a single pass.

8.5 Symbologies and Logical Data Structure

In order to have the capability to support global data interchange with authorized bodies such as airlines, the bar code symbology selected must offer sufficient data storage capacity to accommodate all mandatory data elements included in the mandatory data groups and in any optional data groups which may be selected from the logical data structure as developed for optional capacity expansion technologies. Furthermore, the associated reading software must be available in the public domain.

8.6 Machine Reading of the Bar Code(s)

To enable accurate reading of bar code(s) coexisting with security treatments (e.g. background security printing) in the bar code(s) area, and the use of a single machine reader for reading the MRZ and the bar code(s), where desired by a State, the bar code(s) optionally included on the MRV shall be printed such that the bar code(s) absorb(s) in the B900 band as defined in ISO 1831 (i.e. near infra-red). The bar code(s) may be visually legible.
In determining the placement of the bar code on the MRV, issuing States shall accommodate any special needs or operating conditions of the symbology (symbologies) such as bit area and error correction level. In addition, sufficient marginal space shall be included to accommodate "quiet areas".

Issuing States are encouraged to locate the bar code(s) area nearest to the top edge of the MRZ to allow for possible use of the optical sensing components from the OCR reader, supported by bar code interpretation logic, to accommodate reading of optional bar code data.

The bar code(s) optionally included in the bar code(s) area of the MRV shall not interfere with the accurate reading of data from the MRZ.

9. REFERENCES (NORMATIVE)

Certain provisions of the following international Standards, referenced in this text, constitute provisions of Part 7 of Doc 9303. Where differences exist between the specifications contained in Part 7 and the referenced Standards, to accommodate specific construction requirements for machine readable travel documents, including machine readable visas, the specifications contained herein shall prevail.

ISO/IEC WD 15438  
ISO/IEC JTC 1/SC 31 WD 15438, Information technology — Automatic identification and data capture techniques — PDF417 bar code symbology specification

ISO/IEC WD 15417  
ISO/IEC JTC 1/SC 31 WD 15417, Information technology -- Automatic identification and data capture techniques -- Code 128 bar code symbology specification

ISO/IEC 7810  
ISO/IEC 7810 : 2003, Identification cards — Physical characteristics

ISO/IEC 10373-1  

ISO 1073-2  
ISO 1073-2:1976, Alphanumeric character sets for optical recognition — Part 2: Character set OCR-B — Shapes and dimensions of the printed image

ISO 3166-1  
ISO 3166-1:1997, Codes for the representation of names of countries and their subdivisions — Part 1: Country codes

ISO 8601  
ISO 8601:2000, Data elements and interchange formats — Information interchange — Representation of dates and times

EN 797  
EN 797:1995, Bar coding — Symbology specifications — “EAN/UPC”

EN 799  

EN 800  

EN 1571  
EN 1571:1996, Bar coding — Data identifiers
<table>
<thead>
<tr>
<th>Standard</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>EN 1635</td>
<td>EN 1635:1997, Bar coding — Test specifications — Bar code symbols</td>
</tr>
<tr>
<td>ENV 12403</td>
<td>ENV 12403:1998, Bar coding — Structured data files</td>
</tr>
</tbody>
</table>
Appendix A to Part 7

EXAMPLES OF PERSONALIZED MRVs (INFORMATIVE)

A.1 MRV-A EXAMPLES

Figure 13. Example illustrates an MRV-A with:
- Zones I, III, IV, V and VII;
- a holder with unspecified nationality (i.e. “XXX”).
Figure 14. Example illustrates an MRV-A the same as Figure 13 but with:

- Zone V increased in size to accommodate fingerprint and thus overlaying part of Zone I;
- part of Zone II (passport number) overlaying Zone V; and
- an issuing office stamp instead of the signature in Zone IV.
A.2 MRV-B Examples

Figure 15. Example illustrates an MRV-B with:
• Zones I, III, II, IV, V and VII;
• a holder with unspecified nationality (i.e. “XXX”).

Figure 16. Example illustrates an MRV-B the same as Figure 15 but with:
• Zone V increased in size to accommodate fingerprint and thus overlaying part of Zone I;
• part of Zone II (passport number) overlaying Zone V; and
• an issuing office stamp instead of the signature in Zone IV.
Appendix B to Part 7
CONSTRUCTION OF THE MRZ (INFORMATIVE)

B.1 MRV-A MRZ-CONSTRUCTION

Figure 17. MRV-A MRZ construction:
- Three letter codes are given in Doc 9303-3.
- Dotted lines indicate data fields; these, together with arrows and comment boxes, are shown for the reader’s understanding only and are not printed on the document.
- Data are inserted into a field beginning at the first character position starting from the left. Any unused character positions shall be occupied by filler characters (<).
B.2 MRV-B MRZ-Construction

Figure 18. MRV-B MRZ construction:

- Three letter codes are given in Doc 9303-3.
- Dotted lines indicate data fields; these, together with arrows and comment boxes, are shown for the reader’s understanding only and are not printed on the document.
- Data are inserted into a field beginning at the first character position starting from the left. Any unused character positions shall be occupied by filler characters (<).
Appendix C to Part 7

POSITIONING IN PASSPORT (INFORMATIVE)

C.1 MRV-A POSITIONING

Each MRV shall be placed so that:

- the two OCR lines of the MRZ are parallel to the appropriate reference edge of the passport visa page;
- the leading characters of each OCR line are positioned with respect to the left edge of the passport visa page;
- the MRZ is immediately adjacent to the appropriate reference edge of the passport visa page;
- and no MRV may be placed on top of another, nor on the reverse of a page that already has an MRV affixed, nor on the reverse of an MRP data page.
C.2 MRV-B POSITIONING

Example 1:
Printed or perforated number at the top of the passport visa page

Example 2:
Printed or perforated number at the bottom of the passport visa page

NOTE: MRV not permitted on this numbered page (shall not cover the perforation)
Appendix D to Part 7

MATERIALS AND PRODUCTION METHODS (INFORMATIVE)

Note 1.— The following information reflects some past as well as current practices of MRV producers and is included here for guidance only. It is not an endorsement of any product or method.

Note 2.— It is the responsibility of the issuing State to ensure that the MRV selected for issue is constructed in such a way that the document will perform satisfactorily for its required life.

Traditionally, visas have taken the form either of a label affixed to a page of the holder’s passport or the application of an imprint onto the passport page usually with manual infilling for the personalization. Manual infilling is obviously impractical for machine readable visas where very precise characters for optical recognition are required. There is no fundamental reason why a visa should not be imprinted onto a passport page using a printer capable of printing OCR-B. However, an issuing State that elects to do this will find that many passports, which, of course, are issued by other States, have printed or perforated numbers or other printing on their pages which can absorb the infra-red light used by the document reader and result in a failure to read at border control. In general, therefore, it is better to use a machine readable visa in the form of a label affixed to the passport page.

An MRV can have a life limited to a single entry into a country or it can allow multiple entries over the life of the passport or beyond. The issuing State should ensure that the MRV is appropriately durable for the required life. States should also ensure that their visas are resistant to fraud. States can achieve considerable protection against these threats where border control has access to a central database containing the details of the issuance of genuine visas. However this is not always practicable. The threats are:

- total counterfeiting of the document;
- removal of a visa from one passport and its placement in another;
- alteration of the personal information or validity data.

Substrate. Visas have been produced using either paper or a synthetic polymer as the substrate. The substrate should have adequate opacity to prevent any printing or perforations on the passport page affecting the machine reading. The substrate should exhibit no visible fluorescence when irradiated by ultra violet light. Common choices of security features for paper have included: chemical reactants, iridescent plaquettes, fibres (silk and/or synthetics, visible and/or invisible, fluorescent and/or non-fluorescent), and security threads. Synthetic polymer substrates may also incorporate some of these security features. Care must be taken to ensure that any chemical reactants used are unaffected by the adhesive used to affix the visa. It is desirable that the substrate be damaged by attempts to alter the data on the visa or to remove it from the passport. The damage may take the form of tearing or distortion.

Inks. Inks that are chemically fugitive, fluorescent, heat sensitive, and optically variable are means of enhancing security in the MRV.

Printing. Fine line printing, rainbow (split fountain) printing using guilloche patterns, intaglio printing, and incorporation of concealed images into the design are methods of enhancing both the security and aesthetics of the MRV.
Adhesive. Water-moistenable or pressure-sensitive adhesives have been used to affix visas into passports. The selected adhesive should achieve and maintain a strong bond even when heated. The adhesive/substrate combination should be such that the substrate tears or distorts before the adhesive bond fails.

Die cutting. Though the final size and shape of the visa is defined in these specifications, the size is too small for most types of visa infilling printers. It is therefore normal for an issuing State to procure visas in a sheet form suitable for the infilling printer with one or more visas contained within the sheet area, the visas being die cut to shape. It is important to ensure compatibility between the sheets of visas and the printer to ensure that the visas do not become separated from the carrier sheet in the printer. It is also important to ensure that the edges of the sheet or of the die-cut shape are not contaminated with adhesive which can build up in the printer and result in misfeeding. Consistency of position of the die-cut shape relative to the edges of the sheet is important to ensure that the machine readable information is placed within the ERZ.

Personalization. Most forms of variable image printing, including laser (covered by a laminate), ink jet, dye sublimation and dot matrix printing have been used in the personalization of visas, with the first three used where a portrait is required. To minimize the risk of fraudulent removal of the personalization, the selected combination of substrate and infilling method should achieve a high penetration of the image into the substrate or a strong bond between the material forming the image and the substrate.

Protecting the personalization. Protective laminate or lacquer layers may be used to secure the data on the visa. Any laminate material should be firmly bonded to the substrate so that disruption of the substrate or destruction of the laminate material occurs when attempts are made to remove the laminate.

— END —